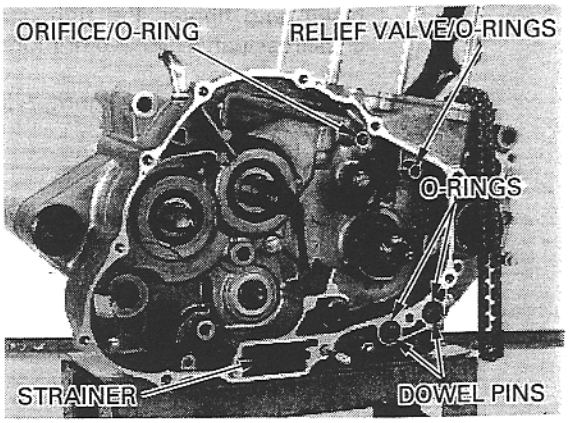
Install the oil strainer screen.
Install the cam chain to the cam chain drive sprocket.
Coat engine oil to the O-rings.

Be sure to install the relief valve through the cam chain.

Install the dowel pins with O-rings, relief valve with O-rings and orifice with O-ring.

Install the remaining parts in the reverse order of removal.



NOTE:

Refer to Service Information (page 12-1) for installation of removed parts to perform crankcase/crankshaft/balancer service.