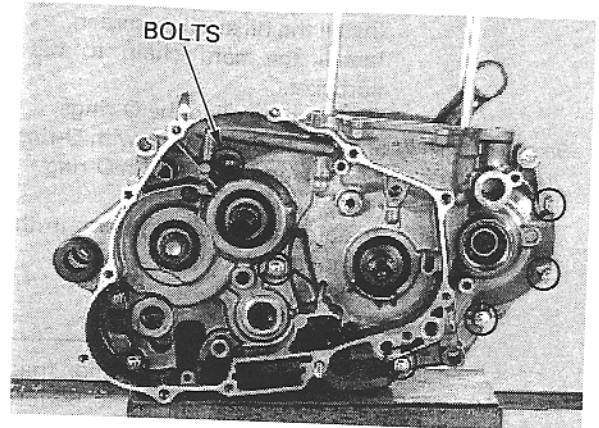


CRANKCASE/CRANKSHAFT/BALANCER

Install and tighten the right crankcase bolts in a crisscross pattern in two or more steps.

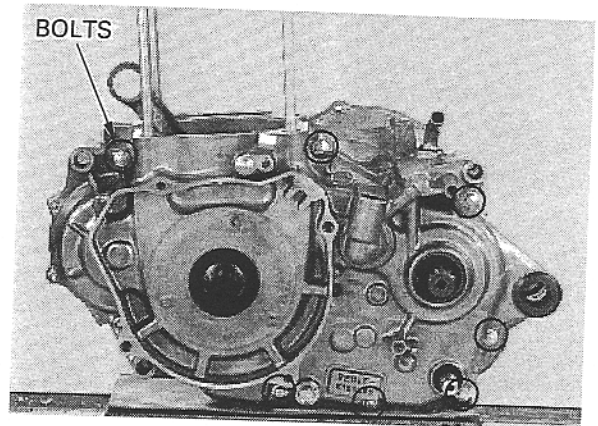
TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)



Install and tighten the left crankcase bolts in a crisscross pattern in two or more steps.

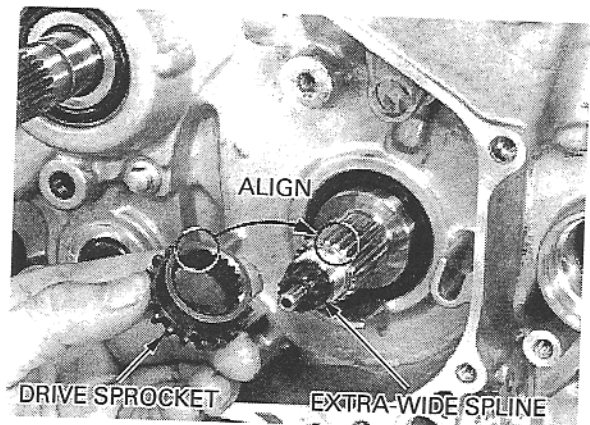
TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)

After installation, check the rotation of the crankshaft, mainshaft and countershaft.



The cam chain drive sprocket goes on only one way because of an extra-wide aligning spline.

Install the cam chain drive sprocket.



Clean the cam chain tensioner bolt threads and apply a locking agent to the bolt threads. Install the washer, cam chain tensioner and bolt. Tighten the bolt to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)

