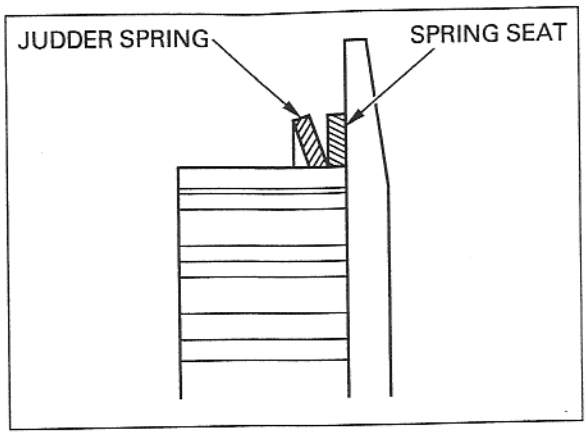
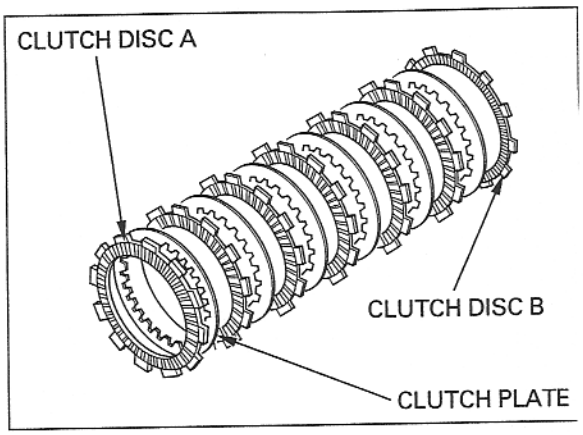
Install the spring seat and judder spring on the clutch center as shown.

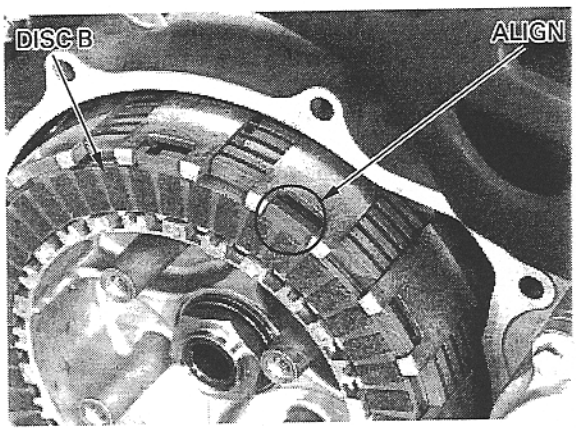


Coat the clutch plates and discs with clean engine oil.

Install the seven friction discs and six clutch plates alternately, starting with the large I.D. disc B.



When installing the outside clutch disc A only, align the end grooves in the clutch outer with the tabs of the disc.



Apply molybdenum solution to the clutch lifter rod and lifter rod tip.

Insert the clutch lifter rod and lifter rod tip into the mainshaft.

