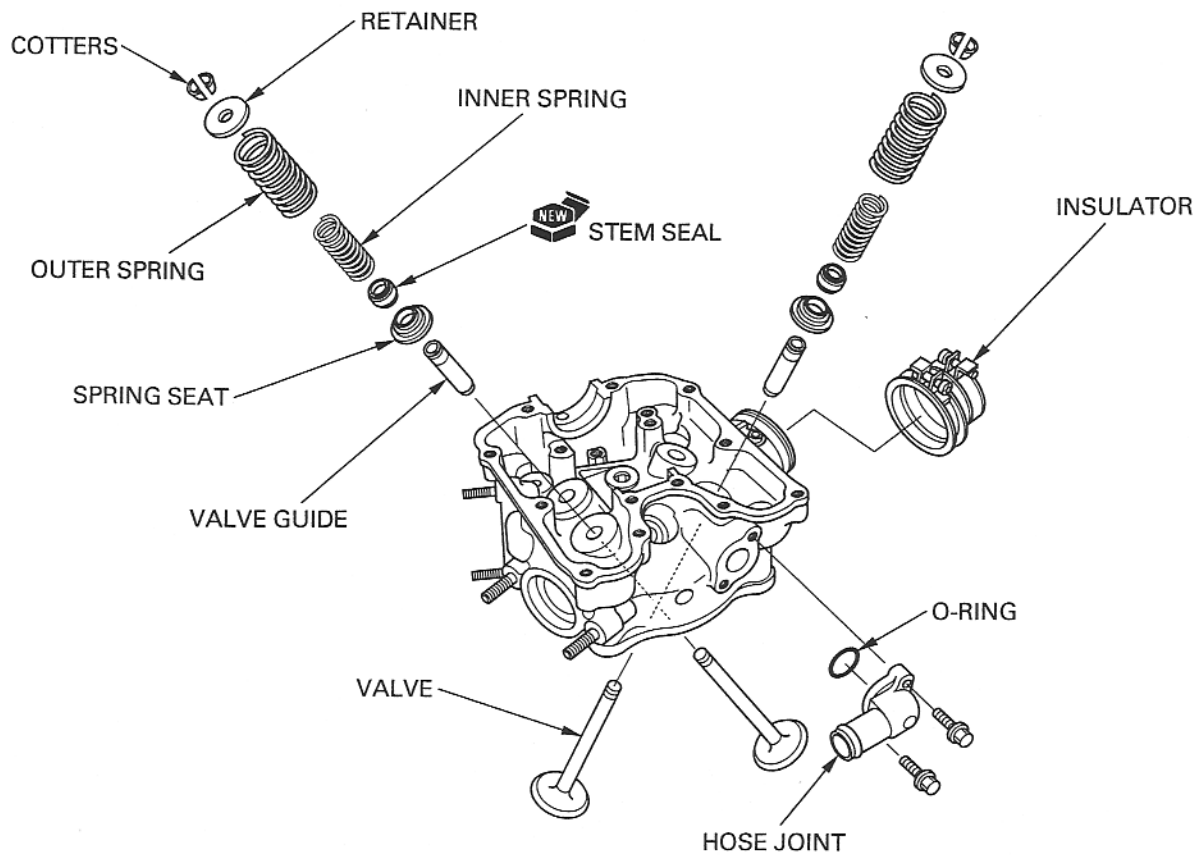


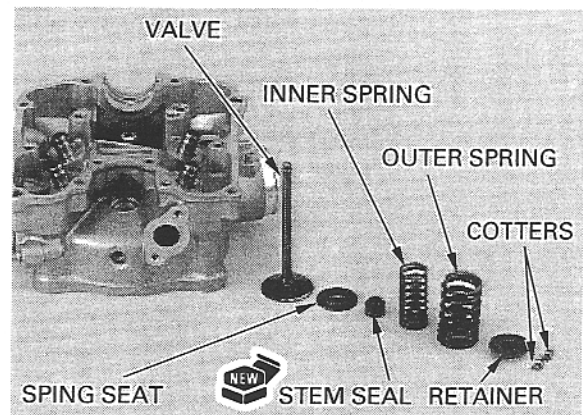
CYLINDER HEAD ASSEMBLY



Whenever the stem seals are removed, replace them with new ones.

Install the spring seats and new stem seals in the cylinder head.

Lubricate each valve stem and valve guide inner surface with molybdenum disulfide oil and insert the valve into the valve guide. To avoid damage to the stem seal, turn the valve slowly when inserting.



Install the valve springs with the tightly wound coils facing the combustion chamber and install the retainers.

