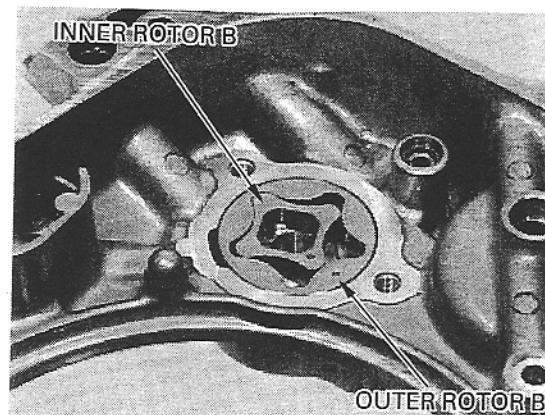


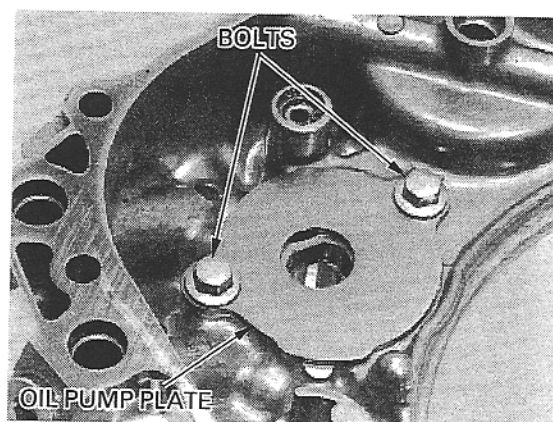
LUBRICATION SYSTEM

Install the outer rotor B and inner rotor B into the right crankcase cover.



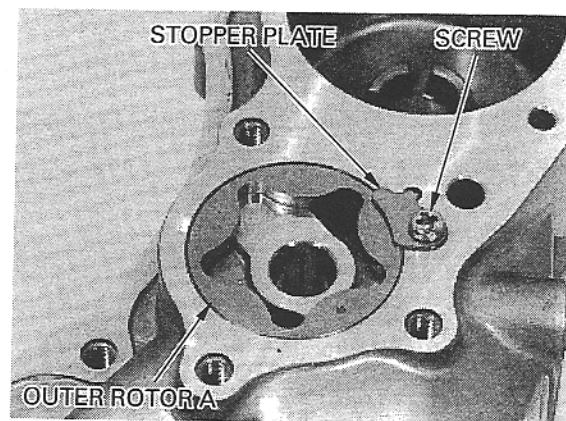
Install the oil pump plate.
Install and tighten the bolts to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)



Install the outer rotor A into the right crankcase cover.
Install the outer rotor stopper plate and screw.
Tighten the screw to the specified torque.

TORQUE: 2 N·m (0.2 kgf·m , 1.4 lbf·ft)



Install the inner rotor A into the outer rotor A.
Install the oil pump shaft through the inside of the right crankcase cover.
Install the stopper ring securely.

Install the oil filter cover (page 3-12).
Install the right crankcase cover (page 10-20).

