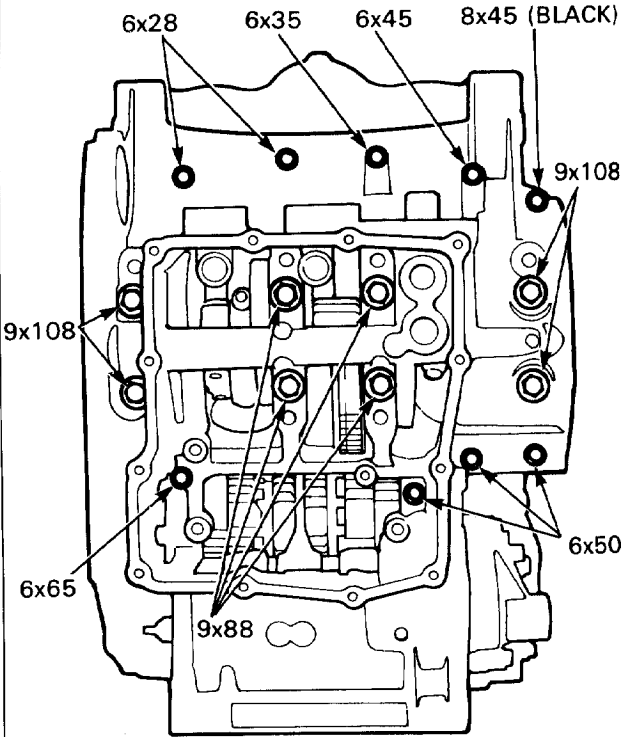


Crankcase Bolts Location

Install the crankcase bolts and sealing washers as shown.

LOWER CRANKCASE SIDE:



UPPER CRANKCASE SIDE:

