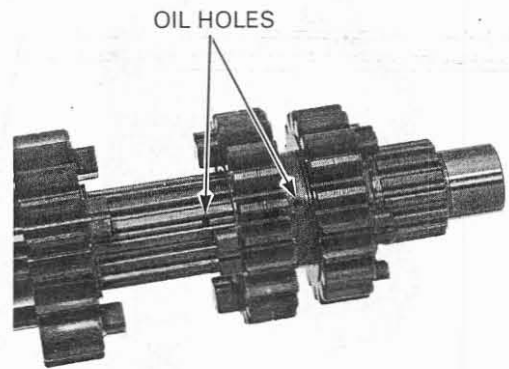


Coat each gear with clean engine oil and check for smooth movement.

Assemble the transmission gear and shafts.

- Always install the thrust washer and snap ring with the chamfered (rolled) edge facing away from the thrust load.
- Install the snap ring so that its end gap aligns with the groove in the splines.
- Make sure that the snap ring is fully seated in the shaft groove after installing it.



Align the oil holes between the shaft, gear and collar.

