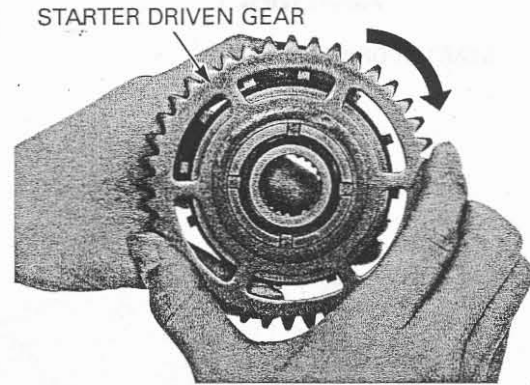


CLUTCH/STARTER CLUTCH

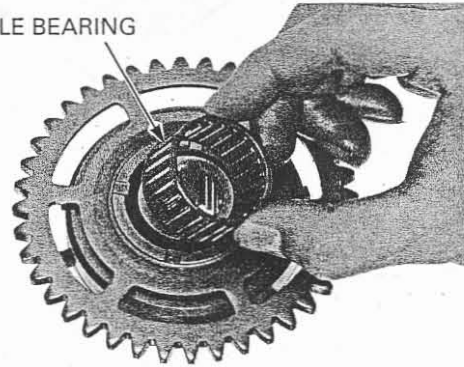
Install the starter driven gear into the starter clutch outer while turning the starter driven gear clockwise.



Install the needle bearing.

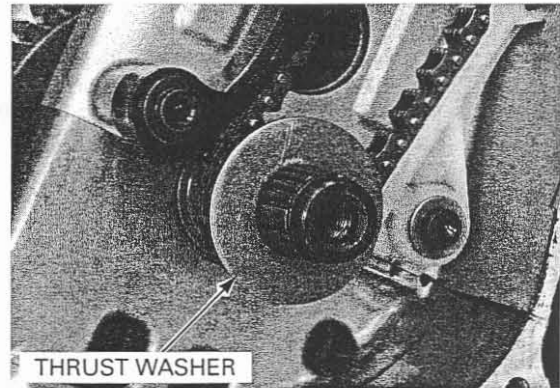
Recheck the one-way clutch operation (page 10-29).

NEEDLE BEARING



INSTALLATION

Install the thrust washer into the crankshaft.



Install the starter clutch outer assembly into the crankshaft while aligning the wide teeth of the crankshaft and the starter clutch assembly.

