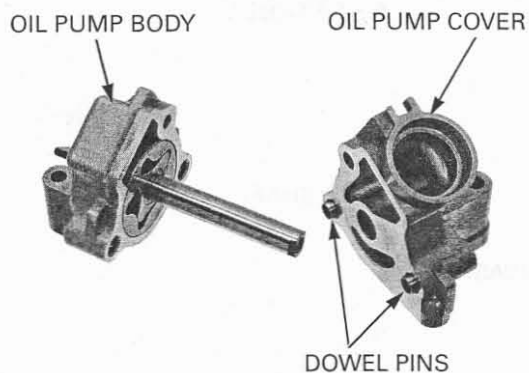


LUBRICATION SYSTEM

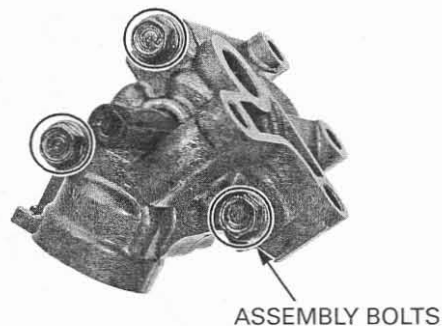
Install the dowel pins into the oil pump cover.
Install the oil pump cover to the oil pump body.



Install and tighten the oil pump assembly bolts to the specified torque.

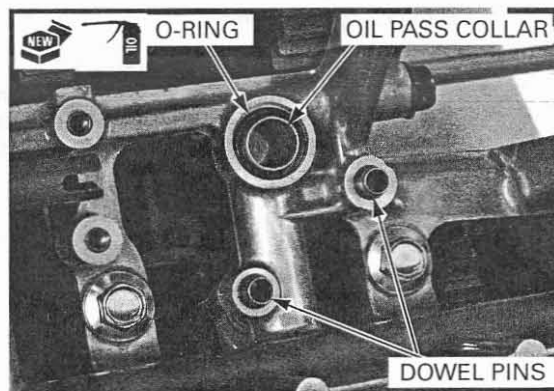
TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

Check the oil pump operation by turning the pump shaft.
If necessary, reassemble the oil pump.



INSTALLATION

Install the dowel pins.
Apply oil to a new O-ring and install it with the oil pass collar.



Install the oil pump assembly onto the crankcase while aligning the oil pump shaft lug with the water pump shaft groove by turning the oil pump shaft.

