old bearings, once the bearings have been removed, the bearings must be replaced with new ones.

Never install the Install the distance collar

Drive in the left side bearing using the same tools.

Drive the driven flange bearing out using the special tools.

TOOLS: Pilot, 20 mm

Driver Attachment, 28 X 30 mm

07749-0010000 07746-1870100 07746-0040500

DRIVEN FLANGE COLLAR DRIVEN FLANGE BEARING

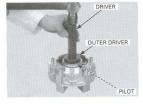
## Driven flange bearing installation

Drive the new driven flange bearing into the driven flange using the special tools.

TOOLS:

Driver Attachment, 52 X 55 mm Pilot, 20 mm

07749-0010000 07746-0010400 07746-0040500



Install the wheel damper rubbers into the wheel hub. Apply oil to the new O-ring and install it into the groove of the wheel hub.



If the driven sprocket was removed, install the driven sprocket and temporarily tighten the nuts.

