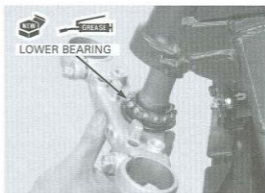


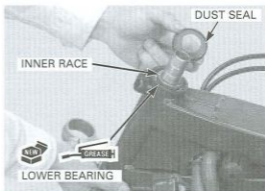
Apply grease to the lower bearing and bearing race.

Insert the steering stem into the steering head pipe.



Apply grease to the upper bearing bearing race and dust seal lip.

Install the upper bearing, upper inner race and dust seal.

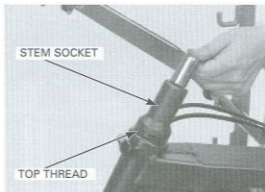


Apply oil to the bearing adjustment nut threads. Install and tighten the stem bearing adjusting nut to the initial torque.

TOOL:

Steering stem socket 07916-3710101

TORQUE: 25 N·m (2.5 kgf·m, 18 lbf·ft)



Move the steering stem right and left, lock-to-lock, five times to seat the bearings.

Make sure that the steering stem moves smoothly, without play or binding; then loosen the top thread.

