

CRANKPIN BEARING SELECTION TABLE:

Unit: mm (in)

		CONNECTING ROD I.D. CODE			
		1	2	3	
		39.000 – 39.006 (1.5354 – 1.5357)	39.006 – 39.012 (1.5357 – 1.5359)	39.012 – 39.018 (1.5359 – 1.5361)	
CRANKPIN O.D. CODE	A	36.497 – 36.503 (1.4369 – 1.4371)	E (Yellow)	D (Green)	C (Brown)
	B	36.491 – 36.497 (1.4367 – 1.4369)	D (Green)	C (Brown)	B (Black)
	C	36.485 – 36.491 (1.4364 – 1.4367)	C (Brown)	B (Black)	A (Blue)

BEARING THICKNESS:

A (Blue)	Thick
B (Black):	↕
C (Brown):	↕
D (Green):	↕
E (Yellow)	Thin

NOTICE

After selecting new bearings, recheck the clearance with a plastigauge. Incorrect clearance can cause severe engine damage.

BEARING INSTALLATION

Clean the bearing outer surfaces, bearing cap and connecting rod.

Install the crankpin bearing inserts onto the bearing cap and connecting rod, aligning each tab with each groove

