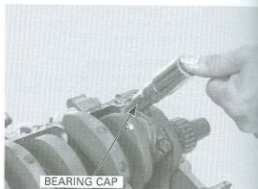


CRANKCASE/PISTON/CYLINDER

Carefully install the bearing caps by aligning the I.D. code.

Apply engine oil to the connecting rod bearing cap nut threads and seating surfaces and install them. Tighten the cap nuts in 2 or 3 steps.

TORQUE: 34 N·m (3.5 kgf·m, 25 lbf·ft)



Remove the nuts and bearing cap.

Measure the compressed plastigauge at its widest point on the crankpin to determine the oil clearance.

If the oil clearance exceeds the service limit, select the correct replacement bearings.

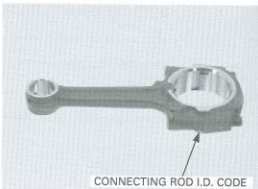


CRANKPIN BEARING SELECTION

Record the connecting rod I.D. code number (1 or 2) or measure the I.D. with the bearing cap installed without bearing inserts.

Numbers (1 or 2) on the connecting rods are the codes for the connecting rod I.D.

If you are replacing the crankshaft, record the corresponding crankpin O.D. code number (A or B).



Letters (A or B) on the crank weight are the codes for the crankpin O.D.s from left to right.

If you are reusing the crankshaft, measure the crankpin O.D. with the micrometer.

Cross-reference the crankpin and rod codes to determine the replacement bearing color.

