

Remove the shift drum.



SHIFT DRUM/SHIFT FORK INSPECTION

Check the shift fork guide pin for abnormal wear or damage

Measure the shift fork I.D.

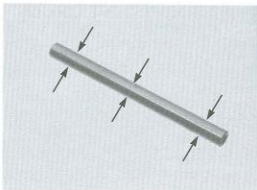
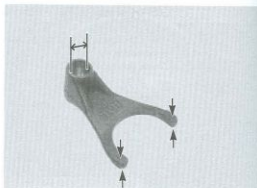
SERVICE LIMIT: 12.03 mm (0.474 in)

Measure the shift fork claw thickness.

SERVICE LIMIT: 5.9 mm (0.23 in)

Measure the shift fork shaft O.D.

SERVICE LIMIT: 11.95 mm (0.470 in)



Inspect the shift drum guide grooves for abnormal wear or damage.

Turn the outer race of the shift drum bearing with your finger.

The bearing should turn smoothly and freely without excessive play.

If necessary replace the bearing.

