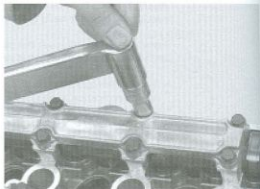


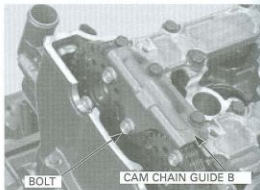
CYLINDER HEAD/VALVES

Once the clearance is within 2 – 3 mm, begin tightening all the bolts in numerical order (#1, #2, #3....#20) 1/4 turn at a time until the holder is fully seated against the cylinder head.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)



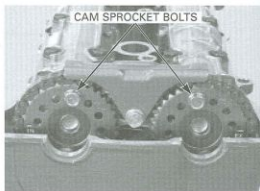
Install the cam chain guide B, and tighten the bolts.



In case the cam sprockets were removed, tighten the cam sprocket bolts to the specified torque.

TORQUE: 20 N·m (2.0 kgf·m, 14 lbf·ft)

Turn the crankshaft clockwise one full turn (360°) and tighten the other cam sprocket bolts.



In case the cam pulse generator rotor bolts were removed, tighten the rotor bolts to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

