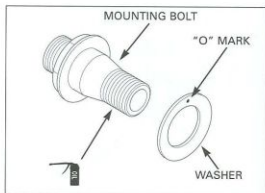


LUBRICATION SYSTEM

Apply oil to the oil cooler bolt threads and seating surface.

Install the lock washer and oil cooler bolt.

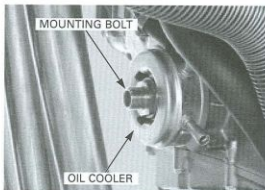
Install the lock washer with its concave side ("o" mark) facing the oil cooler.



Be sure the oil cooler bolt collar slides inside the oil cooler.

Tighten the oil cooler bolt to the specified torque.

TORQUE: 64 N·m (6.5 kgf·m, 47 lbf·ft)



Connect the oil cooler water hoses, tighten the hose bands securely.

Install the oil filter cartridge and fill the crankcase with recommended oil (page 3-12).

Fill the cooling system and bleed air (page 6-5).

