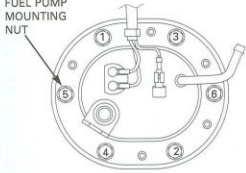


FRAME

ITEM	QTY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
FRAME BODY PANELS/EXHAUST SYSTEM:				
Exhaust pipe joint flange nut	8	6	20 (2.0, 14)	
Exhaust pipe mounting nut	1	8	27 (2.8, 20)	
Muffler mounting flange bolt	2	8	27 (2.8, 20)	
Muffler band flange bolt	3	8	27 (2.8, 20)	
FUEL SYSTEM (Programmed Fuel Injection):				
Fuel tube banjo bolt (fuel tank side)	1	12	22 (2.2, 16)	
Fuel tube sealing nut (throttle body side)	1	12	22 (2.2, 16)	
Fuel pump mounting nut	6	6	12 (1.2, 9)	
FUEL PUMP MOUNTING NUT 				
COOLING SYSTEM:				
Cooling fan mounting nut	1	5	3 (0.27, 2.0)	NOTE 2
Fan motor mounting nut	3	5	5 (0.5, 3.6)	
ENGINE MOUNTING:				
Front engine hanger bolt/nut	2	10	50 (5.1, 37)	See page 7-10
Rear upper engine hanger bolt/nut	1	10	50 (5.1, 37)	
Rear lower engine hanger bolt/nut	1	10	50 (5.1, 37)	
Gear shift linkage bolt	1	5	20(2.0,14)	
FRONT WHEEL/SUSPENSION/STEERING:				
Handlebar weight mounting screw	2	6	10 (1.0, 7)	NOTE 6
Front brake disc bolt	12	6	20 (2.0, 14)	NOTE 6
Front axle bolt	1	14	59 (6.0, 43)	
Front axle holder flange bolt	4	8	22 (2.2, 16)	
Front brake hose clamp flange bolt (left front)	1	6	12 (1.2, 9)	
Front brake hose clamp flange bolt (right front)	1	6	12 (1.2, 9)	
Fork socket bolt	2	8	20 (2.0, 14)	NOTE 2
Fork bolt	2	39	22 (2.2, 16)	
Fork top bridge pinch socket bolt	2	8	22 (2.2, 16)	
Fork bottom bridge pinch flange bolt	2	10	39 (4.0, 29)	
Steering bearing adjusting nut	1	26	25 (2.5, 18)	See page 13-29
Steering bearing adjusting nut lock nut	1	26	—	
Steering stem nut	1	24	103 (10.5, 76)	
Front brake hose clamp bolt (steering stem)	1	6	10 (1.0, 7)	