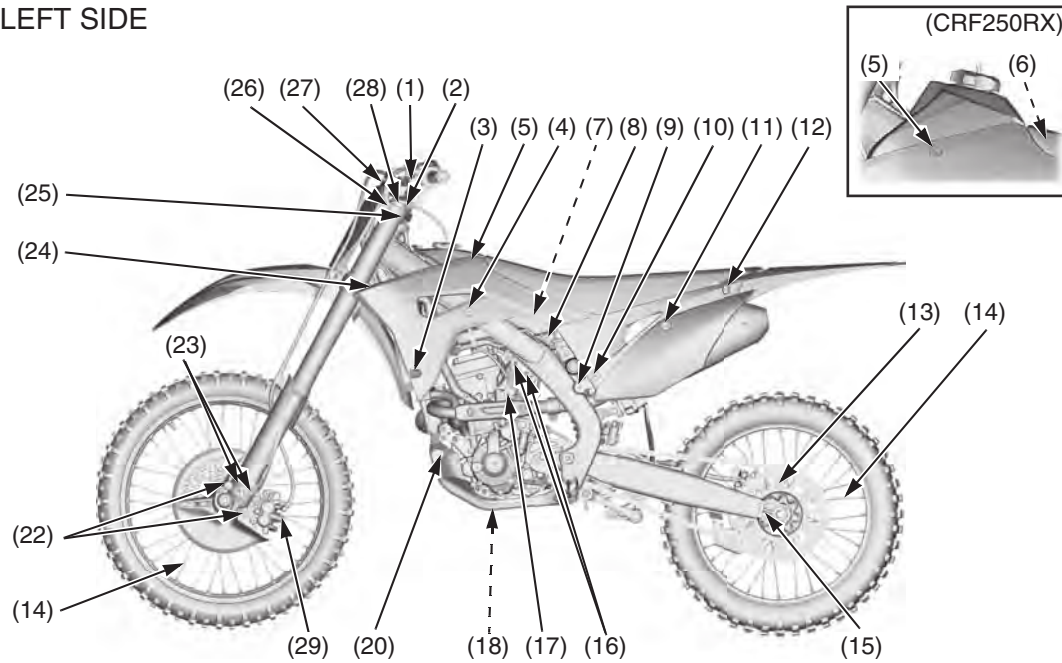
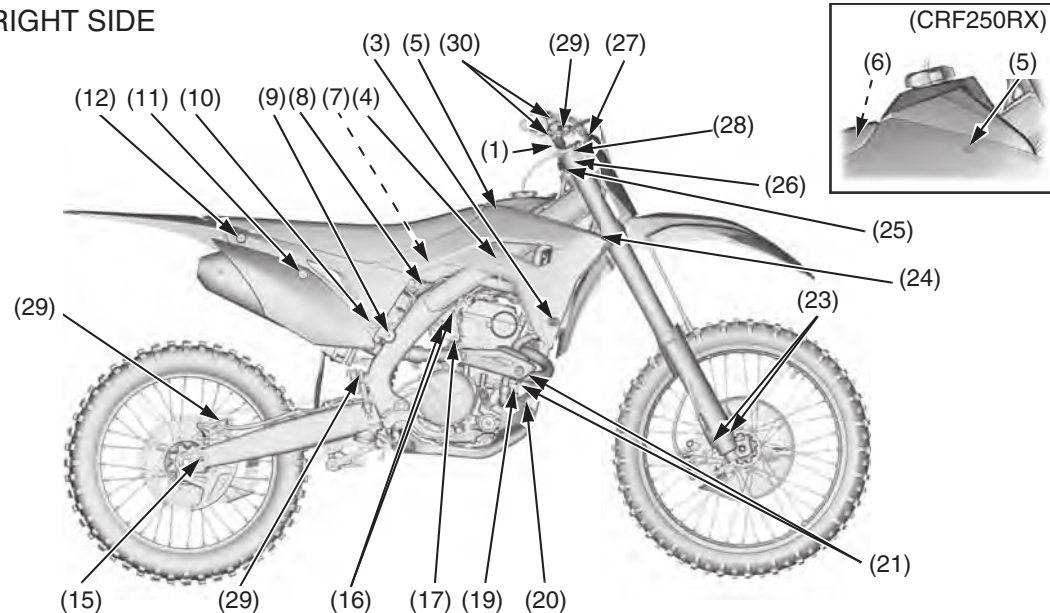


Torque Specifications

LEFT SIDE



RIGHT SIDE



FRAME

Item	Torque			Remarks	
	lbf-ft	N-m	kgf-m		
1	Handlebar upper holder bolts	16	22	2.2	
2	Steering stem nut	80	108	11.0	
3	Shroud A bolts	7	10	1.0	
4	Shroud B bolts	7	10	1.0	
5	Shroud C bolts	3.8	5.2	0.5	
6	Shroud D bolts (CRF250RX)	3.8	5.2	0.5	
7	Seat support base mounting bolts	7	10	1.0	
8	Subframe bolts (upper)	24	32	3.3	
9	Subframe bolts (lower)	36	49	5.0	
10	Air cleaner housing cover bolts	7	10	1.0	
11	Side cover bolts	7	10	1.0	
12	Seat mounting bolts	19	26	2.7	
13	Driven sprocket nuts	24	32	3.3	NOTE 1
14	Spokes	(front) 2.7	(front) 3.7	(front) 0.4	
		(rear) 2.7	(rear) 3.7	(rear) 0.4	
15	Drive chain adjuster lock nuts	20	27	2.8	NOTE 2
16	Cylinder head hanger plate bolts	24	32	3.3	
17	Cylinder head hanger bolts	40	54	5.5	
18	Engine guard B bolt/washer	7	10	1.0	
19	Front engine hanger nut	40	54	5.5	
20	Engine guard A bolts/washers	7	10	1.0	
21	Front engine hanger plate nuts	19	26	2.7	
22	Disc cover socket bolts	10	13	1.3	
23	Fork protector socket bolts	5.2	7.0	0.7	NOTE 3
24	Fork bridge lower pinch bolts	15	20	2.0	
25	Fork bridge upper pinch bolts	16	22	2.2	
26	Handlebar lower holder nuts	32	44	4.5	NOTE 1
27	Number plate bolts	7	10	1.0	
28	Fork air pressure release screw	1.0	1.3	0.1	
29	Brake hose oil bolts	25	34	3.5	
30	Front brake master cylinder holder bolts	7.3	9.9	1.0	

NOTES: 1. U-nut
2. UBS nut
3. Apply a locking agent to the threads.

(cont'd)