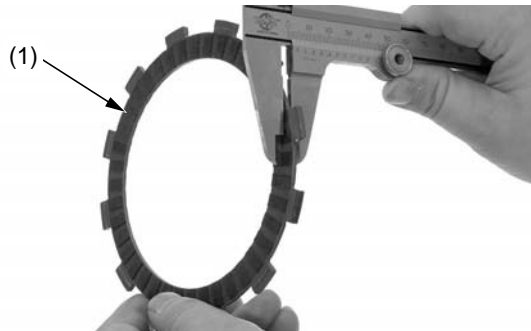


## Clutch Disc/Plate Inspection

Replace the clutch discs (1) if they show signs of scoring or discoloration.

Measure the thickness of each clutch disc.  
Service Limit: 0.112 in (2.85 mm)

Replace the clutch discs and clutch plates as an assembly.

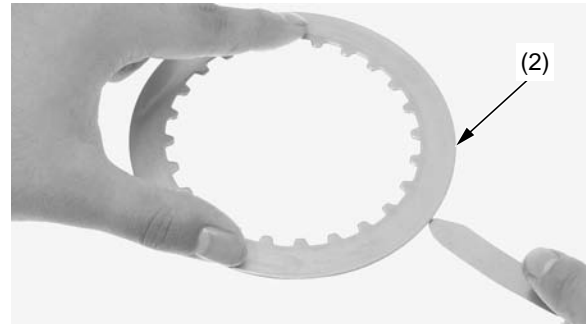


(1) clutch disc

Check the clutch plate (2) for excessive warpage or discoloration. Check the plate warpage on a surface plate using a feeler gauge.

Measure the thickness of the clutch plates.  
Service Limit: 0.004 in (0.10 mm)

Replace the clutch discs and plates as a set.



(2) clutch plate

If you feel the clutch slippage when replacing the clutch discs and plates, replace the clutch springs.